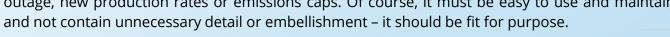
Fien Consulting Ltd.

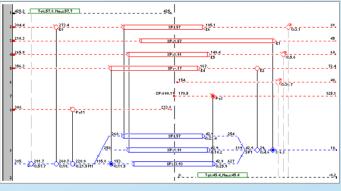
Industrial Sustainability Services

	A B	С	D	E	F	G	н	1	
1									
2	With two decades of valuable consulting experience in the areas of process integration, utility system								
3	modelling and	water mi	nimisatior	n, our skil	lls and ins	sights car	n take you	ur process effici	iency up a step.
4	Our simulation models will help you adapt your assets to changing operating conditions, whilst our								
5	dashboarding service can throw new light onto your complex data sets. You'll be preparing for a more								
6	sustainable fu	ure.							
7									
8	Heat and D	ower S	stom N	/odelli	nα				
9	Heat and Power System Modelling								
10	Anyone opera					-	L		
11	system knows			-	-		512 5	100 sb 100 sb 16 sb	E27 ph BITS ZLA MMa
12	efficiency, und		0 0		-		2010	1283 Jh Prosess Dense	Processo Driven Diamon MWe
13	prices or av		•		•		Process Data	PRS 2554	Find C10 200 Find C010 200 Find C010 200 Find C010 200 C010 200 Find C010 20
14	changing pro			0 0	-		9 JU		20 hans 20 hans 20 h
15	equipment lik		•	0			X	18vn	Dira
16	changing emi	-	gets. A go	ood simu	lation mo	odel	20105 P 90		h Chest
17	makes this mu	ch easier.				Ŀ			Fundix (MW) OII RFG Nat Gas   Dynker 1 40:0 61:5 5   Dynker 2 61:6 20:0 6   Dynker 3 00:6 15:0 15:0
18	We have exte	nsive exp	erience w	ith build/	ing powe	rful	HI 6	50-10 20048 Condensate Desum	Cogen ED.5 ED.5   Total 132.3 156.8 69.5   Cost Calculation Unit Cost Use Cost (£h);   Fuel D1 (MAY) 601 152.3 1059
19	simulation mo	dels of ut	ility syste	ms of an	y size. As	we		9 2000 My	Nat Gas (MW) 12:03 02:5 834 Power (MWe) 15:09 01:5 299 Water (I/h) 0:50 103:5 52 Total Cost 2733
									(Kiniual Cost (EM-y) 23.23

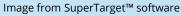
Image of model using ProSteam<sup>™</sup> add-in for MS Excel

understanding of the flexibilities and constraints in your plant. A good model will allow analysis of future scenarios, to help you prepare for events like equipment outage, new production rates or emissions caps. Of course, it must be easy to use and maintain,





develop these in close cooperation, you will gain a fresh



#### **Process Integration**

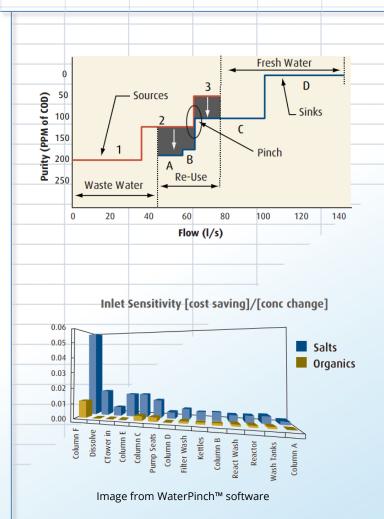
If you are concerned about your bills for energy or water - and especially if your steam or water network suffers from "spaghetti syndrome" – then do consider us for a specialist analysis. You'll be amazed at what a fresh pair of experienced eyes can do for you.

Combining advanced Pinch Analysis with a healthy dose of real-life experience will contribute significantly to best-practice process design and retrofit improvements. By matching utility supplies with demands in the most cost-effective and practical manner, costly imports and wastage of the respective utility are minimised.

The Pinch approach is well established and has proven track records not only for process heating and cooling, but also for industrial water management. By doing this work alongside client staff, we achieve knowledge transfer and a high implementation rate.



# www.FienConsulting.com



### Dashboards

We are advanced users of MS Excel® and have enormous experience developing topof-the range spreadsheet models for data collection, simulation and reporting. We have the skills and the dedication to find out what your organisation requires. With these, we provide bespoke Excel dashboards that capture all the key information you and your colleagues require. You'll gain one of the most powerful management tools without the need for expensive new software.

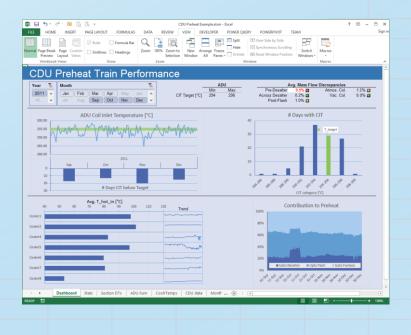
## Fien Consulting Ltd.

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### Water Minimisation

For a wide range of industries – from food & drink to pulp & paper and from oil refining to electronics – water has gradually become a notable concern in many parts of the world. A significant reduction in process water consumption has rightfully become something to shout about. Apart from the obvious impact on profit margin, due to lower costs for import, treatment and disposal, there are the benefits of requiring smaller equipment, reducing leakage and spillage and – not to forget – a positive impact on your regional environment, your relationships with local authorities and your public image. It is also worth noting that wastage of water and energy often go hand in hand. Investigating both simultaneously carries important synergies!

Water "footprinting" has become a familiar term; it covers the accounting for water usage in a product's supply chain and life cycle. However, it doesn't necessarily tell you how to make improvements in what is often the most complex part of that life cycle: the production process. This is where we can help.



Except for Microsoft Excel, the softwares referenced above are by KBC Advanced Technologies plc.